I de a s A t W o r k

Precision Machined Products Association

A Problem Solving Approach One size does not fit all

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Each day, organizations face challenges to become lean within their shops. Often the focus of these lean activities is not extended to our management practices. Problem-solving methodology is one such management practice where simplicity is sometimes ignored.

Have you ever been asked to complete an 8-D corrective action but found the methodology to be inappropriate for the issue? Does it make sense to use an 8-D format for office issues or supporting functions? How about a customer or internal audit? Is an 8-D really the most effective format to respond to this issue? It is easy to get caught up in focusing more time on filling out a form than solving the problem.

Not all corrective actions are created equal. For the right problem, 8-Ds and similar disciplines are great tools. However, some issues simply do not lend themselves to the typical

methodology mandated by our customers.

There are two types of corrective action responses that any organization needs. The first type relates to product-related claims and the activities needed to address those issues. Typically, a disciplined problemsolving process such as an 8-D or 7-Step is ideal for a product nonconformance. Still, a small number of these issues lend themselves to this type of methodology.

The second type of corrective action response relates to service and quality system issues. These are the issues where a unique approach to a resolution is most applicable. Trying to utilize the details of an 8-D process for these issues wastes time and becomes an exercise to challenge your creative writing skills.

Why not use a format that gives you the flexibility to respond in the most useful and effective manner for your organization? Develop a form that is not inflexible or static but one that allows you to utilize the fields that are most appropriate for the situation.

There are core fields that need to be in use in order to develop your solution. Listing your problem statement (the nonconformance), identifying the requirement that you are violating, and choosing a root cause for the issue are the standard fields that you need.

The key in problem solving is to simplify your approach. If you can identify the broad root cause of your issue, you will quickly arrive at the corrective, preventive and systemic activities that will resolve the problem. I challenge you to identify one issue that you have had in the past that wasn't a process-related nor a training-related issue. In fact, it could be said there are only four fundamental root causes that can exist for any problem:

- Lack of a process No procedure or standard way to complete the task exists.
- 2) Inadequate process The procedure or standard practice exists, but needs to be better defined.
- 3) Lack of training Personnel have not been trained to perform the task involved in the nonconforming issue.
- 4) Inadequate training Personnel have received training, however, the extent of that training needs to be broadened and made more effective.

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Your work to resolve the issue will be found within one of these four root causes. This approach forces you to review all of the evidence in order to select the root cause of the problem. The subsequent actions detail how you are to address the root cause of the issue. Of course, supporting data and documentation still needs to accompany any effective problem solving plan.

Using this approach shows that you do not look at problem solving as a standard, "one-size-fits-all" format. This methodology provides the flexibility to view your issues as unique events and helps you to respond to these events most effectively. The

key to this response is to maintain your flexibility; it does not mean that you should be less thorough. You will deliver a response that is ensured, and you will follow up on that answer to ensure continued har-

A simplistic look at your response process will build harmony with your internal and external customers.

A simplistic look at your response process will build harmony with your internal and external customers. This approach also will set you apart from other customers. It will accentuate the fact that you understand that not all problems are created equally.

mony (ISO calls it 'effectiveness').

Visit www.pmpa.org/resource/tech_quality/ProblemSolving_example. pdf for two example forms. The first form describes the purpose of each field within the form. The second form provides a sample response.

PMPA Management Update 2007: A World of Opportunity

By Rob Kiener, Director of Marketing and Communications

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Are you satisfied with your current business model?

Do you have a strategic plan? Is it truly adequate for the fastpaced and demanding competitive environment we all find ourselves in?

Do you feel confident in your company's ability to meet the next major set of challenges?

Are you satisfied with your company's sales and marketing efforts? Would you like to develop better negotiating skills and close more deals?

If the above questions lead to even more questions, it is time for a "management tune-up" at this year's PMPA Management Update Conference. The conference will run from Thursday, March 1, 2007 through Saturday morning, March 3, 2007 at Disney's Contemporary Resort, Lake Buena Vista, Florida.

The Management Update Committee kicks off the conference with Dr. Carlos Rizowy and Warren Rustand, who will give a comprehensive look at the geopolitical changes around the globe and what challenges face the nation in the immediate future.

After two engaging presentations providing a world view, we will shift our attention to the fundamental habits that make it easier to grow our businesses the same ones Rockefeller used to dominate both his industry and his era. Patrick Thean of Gazelles International will teach us all about "Mastering"

the Rockefeller Habits." (Conference attendees will receive a copy of "Mastering the Rockefeller Habits" by best-selling author Verne Harnish.)

During his presentation Mr. Thean will focus on the ten essential habits that reduce the executive time needed to manage a business from 50 hours per week to less than 15 hours. He will discuss meeting rhythm – the daily, weekly, monthly and annual meeting – and the specific agendas that make them effective and practical. In addition, he will describe the three types of metrics that should drive any successful business on a daily and weekly basis. Mr. Thean will show us how to set daily, weekly and quarterly priorities, using themes to drive alignment and focus.

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